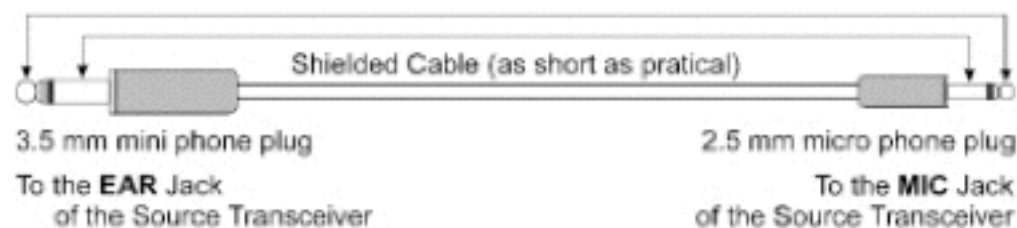
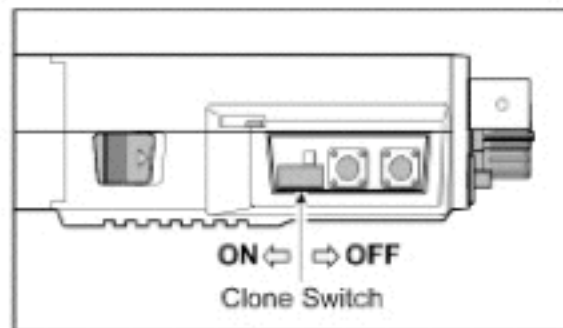


A special function of the **FT-23R MKII** allows memories stored in one transceiver to be transferred to another set without re-entering data from the keypad. This function requires a user-constructed cable to connect the **EAR** jack on the source transceiver to the **MIC** jack on the transceiver to be programmed, and the Clone switch inside the rubber **PTT** switch cover to be set to ON, as shown below.

Cloning Procedure

- Turn the power switch off, and carefully pry out the rubber cover over the **PTT** switch. Locate the Clone miniature slide switch in the lower part of the opening, and set this switch to its alternate position. Repeat with the other transceiver.
- Connect the **EAR** jack of the source transceiver to the **MIC** jack of the target transceiver using a 2-conductor shielded cable.



- Turn on the transceivers. All display digits should be blinking.
- Press the [▼] key on the target transceiver. The display should stop blinking and remain either on or off (either is acceptable).
- Press the [▲] key on the source transceiver. The data from Memory [0] in the source transceiver should now appear on the display of the target transceiver, as all other memory data is being transferred (If not, check your cable).
- If "**Err**" is displayed on the target transceiver, switch the power off and on, and repeat the last two steps.
- After the data has been transferred (a few seconds), turn the radio off, reset the Clone switches to their original position, and replace the rubber covers.